



Made in U.S.A.

III. Original Reprorubber Quick Setting Putty

Final Color - LIGHT BLUE

Roll two equal-sized balls of catalyst putty and base putty and simply knead them together like dough. Excellent for external shapes. Simply spread over master pushing down with fingers and wait for cure 8-10 minutes. You have 3 or 4 minutes of manipulation time. Therefore 14 minutes start to finish. You can also cast internal shapes and cavities but some pressure should be applied such as a weighted object on top.

Trial Size Kit

Order No. 16129 - 220ml Trial Quick Setting Putty Kit

Order No. 16130 - 1³/₄ lb. (520ml) Introductory Kit **Order No. 16131** - 7 lb. (2150ml) Economy Kit



PHYSICAL PROPERTIES AND APPLICATIONS

REPRORUBBER THIN POUR

Mix Time (Stirring in a cup) 30 - 45 seconds Working Time (Manipulation Time) 2 minutes Setting Time (at room temperature) 10 - 15 minutes Permanent Deformation 0.2% Dimensional Stability less than 0.50% Tear Strength 44 pounds per sq. inch Elongation 60% at break Durometer (Shore A-2) 30 (at 15 minutes) Temperature Stability 1 week @ 23°C (72°F) **EXCELLENT Detail Reproduction**

REPRORUBBER

MEDIUM BODY ORANGE

45 - 60 seconds N/A 5-6 minutes 0.3% less than 0.40% 300psi 70% at break 40 (at 10 minutes) 1 week @ 23°C (72°F) EXCELLENT

REPRORUBBER QUICK SETTING PUTTY

30 - 45 seconds
2 minutes (from beginning of mix)
6 minutes
0.3%
less than -0.25%
105 pounds per sq. inch
6.3% at break
50 (at 7 minutes)
1 week @ 23°C (72°F)
EXCELLENT

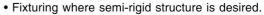
APPLICATIONS:

You can take impressions of:

• ALL METALS
• NON METALS
• ALL PLASTICS
• NON METALS
• PAPER OR CARDBOARD ITEMS
• WOOD, MARBLE, ETC.
• CERAMIC AND GLASS ITEMS

Other Uses Include:

- Prototypes of rubber type components such as gaskets, washers, etc. Making joints where flexibility is required.
- As a mask for high temperature plasma spray of metallic coatings. Fixturing where











PHYSICAL ADVANTAGES OVER THE HARD-COPY REPLICAS

- Replica is easy to remove even if there are under cuts or grooves.
- Cross-sectioning of replica is easily accomplished with a knife or razor.
- It can then be checked on an optical comparator or microscope.
- Surface finish replication is exact with excellent optical properties.
- Reprorubber copies can be recopied (copy from a "female mould" yields a male-shaped replica). See page 9 —EPOXY PARFILM ULTRA.
- Replicas are permanent will not leach or ooze out nor outgas.
- NO MORE 16 HOUR CURE TIME AS WITH RTV SILICONES
- MORE ACCURATE THAN ALL OTHER RTV COMPOUNDS
- REPRORUBBER PUTTY will withstand up to 600°F (or more).